SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

FORM 11-K

(Mark One)

[X] ANNUAL REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934 (FEE REQUIRED) For the fiscal year ended: December 31, 1996

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[] TRANSITION REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934 [NO FEE REQUIRED]

For the transition period from _____ to _____

Commission File Number 1-4471

- A. Full title of the plan and address of the plan, if different from that of the issuer named below:
 - THE PROFIT SHARING PLAN OF XEROX CORPORATION AND THE XEROGRAPHIC DIVISION, UNION OF NEEDLETRADES, INDUSTRIAL AND TEXTILE EMPLOYEES, A.F.L. - C.I.O. - C.L.C.
- B. Name of issuer of the securities held pursuant to the plan and the address of its principal executive office:

Xerox Corporation P.O. Box 1600 Stamford, Connecticut 06904-1600

SIGNATURES

THE PLAN. Pursuant to the requirements of the Securities Exchange Act of 1934, the persons who administer the plan have duly caused this annual report to be signed on its behalf by the undersigned thereunto duly authorized.

THE PROFIT SHARING PLAN OF XEROX CORPORATION AND THE XEROGRAPHIC DIVISION, UNION OF NEEDLETRADES, INDUSTRIAL AND TEXTILE EMPLOYEES, A.F.L. - C.I.O. - C.L.C.

Patricia M. Nazemetz

Stamford, Connecticut Dated June 26, 1997 2

Financial Statements and Schedule

December 31, 1996 and 1995

(With Independent Auditors' Report Thereon)

Statement of Net Assets Available for Plan Benefits with Fund Information

December 31, 1996

	Fund Information									
-	Internatic Stock Fund	onal U.S Sto Fund		Small Company Balanced Fund	Income Fund	Stock Fund	Xerox Se Assets Fund (see note 4	egregated Loan Fund 4)	Employee Total	
Assets: Employer contr: receivable Investment in employees'	ibutions \$256,046	280,792	411,977	1,038,178	556,804	533,368	-	-	3,077,165	
loans Investment in	-	-	-	-	-	-	-	11,350,450	11,350,450	
Master Trust Total assets	7,864,634 8,120,680	7,055,404 7,336,196	7,380,655 7,792,632	48,959,548 49,997,726	84,907,703 85,464,507	16,083,001 16,616,369	-	- 11,350,450	172,250,945 186,678,560	
Liabilities: Accrued expense and other	es									
liabilities	8,973	1,348	4,948	26,563	15,378	(1,782)	-	-	55,428	
Due from (to) other funds	104,649	30,316	34,663	95,409	(264,241)	(232,839)	-	232,043	-	
Net assets available for plan benefits s	\$ 8,216,356	7,365,164	7,822,347	50,066,572	85,184,888	16,385,312	-	11,582,493	186,623,132	

Statement of Net Assets Available for Plan Benefits with Fund Information

December 31, 1995

	Fund Information										
	Internatio Stock Fund	onal U.S Sto Fund		Small Company Balanced Fund	Income Fund	Stock Fund	Xerox Se Assets Fund (see note 4	gregated Loan Fund)	Employee Total		
Assets: Employer contr: receivable S Investment in employees'	ibutions \$ 211,193	250,898	174,965	1,043,908	843,985	397,075	-	-	2,922,024		
loans Investment in	-	-	-	-	-	-	-	10,139,531	10,139,531		
Master Trust Total assets	4,104,338 4,315,531	3,313,901 3,564,799	3,371,172 3,546,137	39,083,944 40,127,852	94,522,635 95,366,620	8,762,055 9,159,130	85,695 85,695	- 10,139,531	153,243,740 166,305,295		
Liabilities: Accrued expense and other		0,005	1 071	20,404	10 017	(242)			64 007		
liabilities	248	2,625	1,371	39,194	18,647	(248)	-	-	61,837		
Due from (to) other funds	30,673	139,839	96,345	68,885	(1,011,209)	374,189	-	301,278	-		
Net assets available for plan benefits s	\$ 4,345,956	3,702,013	3,641,111	40,157,543	94,336,764	9,533,567	85,695	10,440,809	166,243,458		

Statement of Changes in Net Assets Available for Plan Benefits with Fund Information

Year ended December 31, 1996

Fund Information

			10	ind internate.	1011					
		cernational ock nd	U.S Stock Fund	Stock Fund	Small Company Balanced Fund	Income Fund	Stock Fund	Xerox Assets Fund (see note	Segregated Loan Fund 4)	
Contributions Employees- voluntary	:	635,693	730,553	664,705	3,678,924	6,179,199	1,094,794	-	-	12,983,868
Employer	\$	333,754	371,494	488,810	1,521,349	1,772,340	675,052	-	-	5,162,799
Total Contributions		969,447	1,102,047	1,153,515	5,200,273	7,951,539	1,769,846	-	-	18,146,667
Net income fr Master Trust net of admini expenses	inve stra		1,088,917	1,215,520	7,863,559	5,292,502	2,105,714	135,231	-	18,933,103
Interest inco employees' l			-	-	-	-	-	-	851,082	851,082
Total	2	2,201,107	2,190,964	2,369,035	13,063,832	13,244,041	3,875,560	135,231	851,082	37,930,852
Benefit payme	nts	(452,950)	(172,350)	(239,220)	(4,184,856)	(12,100,391)	(401,411)	-	-	(17,551,178)
Transfers amo funds	ng	2,122,243	1,644,537	2,051,421	1,030,053	(10,295,526)	3,377,596	(220,926)	290,602	-
Net increase in net assets available for plan benefits Net assets av		3,870,400	3,663,151	4,181,236	9,909,029	(9,151,876)	6,851,745	(85,695)	1,141,684	20,379,674
for plan bene Beginning of year End of year	fit		3,702,013 7,365,164	3,641,111 7,822,347	40,157,543 50,066,572	94,336,764 85,184,888	9,533,567 16,385,312	85,695 -	10,440,809 11,582,493	166,243,458 186,623,132

Statement of Changes in Net Assets Available for Plan Benefits with Fund Information

Year ended December 31, 1995

Fund Information

		Fu	ind Informat:	LUII					
	International Stock Fund	U.S Stock Fund	Stock Fund	Small Company Balanced Fund	Income Fund	Stock Fund	Xerox Assets Fund (see note 4	Fund	
Contributions Employees- voluntary	419,960	360,707	315,241	3,809,861	7,862,875	774,063	-	-	13,542,707
Employer	\$ 285,946 705,9	297,649 06 658,3	217,513 56 532,7	1,045,428 754 4,855,3	2,049,923 289 9,912,7	511,263 798 1,285,3	- 326 -	-	4,407,722 17,950,42
Net income fr Master Trust net of admini expenses	investments,	575,275	413,561	7,238,985	7,184,733	2,406,168	-	-	18,341,521
Interest inco employees' l		-	-	-	-	-	-	656,459	656,459
Total	1,228,705	1,233,631	946,315	12,094,274	17,097,531	3,691,494	-	656,459	36,948,409
Benefit payme	ents (176,424)	(91,092)	(101,305)	(3,367,878)	(13,502,814)	(785,210)	-	-	(18,024,723)
Guarantee Pla Corporation a	(86,611)	phic	1,347,650 -	(286,580) -	(2,087,659) 104,799	1,098,599 -	(1,788,510) -	583,732 -	- 104,799
	nd Textile Empl		-	-	(1,202)	-	-	-	(1,202)
Net increase in net assets available for plan benefits	5 -	2,361,918	2,192,660	8,439,816	1,610,655	4,004,883	(1,788,510)	1,240,191	19,027,283
Net assets av for plan bene Beginning of year End of year		1,340,095 3,702,013	1,448,451 3,641,111	31,717,727 40,157,543	92,726,109 94,336,764	5,528,684 9,533,567	1,874,205 85,695	9,200,618 10,440,809	147,216,175 166,243,458

Notes to Financial Statements

December 31, 1996 and 1995

(1) Description of Plan

The following description of the Profit Sharing and Savings Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industrial and Textile Employees, A.F.L - C.I.O. - C.L.C. (Plan) provides only general information. Participants should refer to the summary plan description or plan document for a more complete description of the Plan's provisions.

General

The Plan is a defined contribution plan covering substantially all domestic full and part-time Union of Needletrades, Industrial and Textile Employees, A.F.L. - C.I.O. - C.L.C. employees of Xerox Corporation (sponsor). Employees hired on or before the first working day in July are eligible to participate in the Plan immediately. Otherwise, employees are eligible to participate beginning on the next January 1.

Payments of Benefits

Upon termination of service, a participant may elect to receive either a lump sum amount equal to the value of his or her account, or may purchase an annuity payable from a life insurance company. Amounts allocated to participants who have elected to withdraw from the Plan but have not been paid are \$122,742 and \$1,875,933 at December 31, 1996 and 1995 respectively.

Employee Savings Contributions

Subject to limits imposed by the Internal Revenue Code, eligible employees may contribute up to 18% of pay (as defined in the Plan) through a combination of before-tax and after-tax payroll deductions. (The maximum before-tax contribution for the 1996 calendar year is \$9,500.) Employees are immediately vested in their savings contributions. Xerox Corporation matches 35% of employee savings contributions, up to a maximum match equaling 4% of annual pay. These contributions are made annually to eligible participants of record on the last day of February following the Plan year-end. The 1996 contribution will be recorded in the 1997 financial statements.

Notes to Financial Statements

(1) Description of Plan (continued)

Xerox Optional Profit Sharing Contributions

Eligible employees may receive an optional profit sharing contribution from the sponsor. The contribution ranges from zero to 10% of pay and is based upon the return on assets (ROA) of the Xerox Document Processing industry segment as defined in the Plan document and the participant's length of service.

An employee may receive the contribution in cash or Xerox Corporation common stock, or may elect to invest all or part of the contribution on a tax deferred basis, subject to limits imposed by the Internal Revenue Code, through the Plan's investment funds. Employees are immediately vested in optional profit sharing contributions.

During 1996, the sponsor's ROA was 17.8%, which resulted in an optional profit sharing contribution for all eligible active employees at December 31, 1996 equal to 10.0% of pay or \$20,644,353. Participants elected to invest \$3,077,165 into the Plan at December 31, 1996.

During 1995, the sponsor's ROA was 18.5%, which resulted in an optional profit sharing contribution for all eligible active employees at December 31, 1995 equal to 10.0% of pay or \$21,672,430. Participants elected to invest \$2,922,024 into the Plan at December 31, 1995.

Investment Funds

As further described in note 3, the investment funds are part of the Xerox Trust Agreement to Fund Retirement Plans (Master Trust). Employees can direct their plan accounts to one or more of the following six investment funds:

International Stock Fund -- Invests primarily in stocks of companies based outside of the United States.

U.S. Stock Fund -- Invests primarily in stocks of medium to large U.S. companies.

Notes to Financial Statements

(1) Description of Plan (continued)

Small Company Stock Fund -- Invests primarily in stocks of smaller U.S. companies that fund managers believe have greater value than indicated by the current market price, or above average prospects for long-term growth.

Balanced Fund -- Under normal market conditions, invests approximately 70% in stocks; most of the remainder in bonds; some real estate, private placements, and cash. The mix may shift with market outlook.

Income Fund -- Invests in contracts with insurance companies and banks; short to intermediate duration, high-quality bonds.

Xerox Stock Fund -- Invests in Xerox Corporation common stock and cash for administrative purposes.

Segregated Assets Fund

This fund was established on April 1, 1991 and represented participant investments in certain guaranteed investment contracts which were segregated and frozen. See note 4 to the financial statements for further discussion.

Employee Loan Fund

Participants are permitted to borrow from their profit sharing savings accounts subject to certain limitations. The loans are payable over terms up to 14.5 years and bear interest at the quarterly Citibank commercial prime rate in effect at the time of loan issuance plus 1%. Principal and interest payments on the loans are redeposited into the participants' accounts based on their current investment allocation elections. At December 31, 1996, market value on loans approximates fair value. Loan issuances net of principal repayments on outstanding loans are reflected as a transfer among funds in the statement of changes of net assets available for benefits.

(2) Federal Income Taxes

The Plan obtained its latest determination letter from the Internal Revenue Service (IRS) on September 8, 1995, covering Plan amendments through December 31, 1994, indicating that the Plan, as designed, was in compliance

Notes to Financial Statements

(2) Federal Income Taxes (continued)

with the applicable requirements of the Internal Revenue Code. The Plan Administrator and the Plan's internal tax counsel believe that the Plan, as currently designed and operated, is in compliance with the applicable requirements of the Internal Revenue Code. Accordingly, they believe that the Plan was qualified and the related trust was tax-exempt as of the financial statement date.

As long as the Plan continues to be qualified under present federal income tax laws and regulations, participants will not be taxed on company contributions or on investment earnings on such contributions at the time such contributions and investment earnings are received by the trustee under the Plan, but may be subject to tax thereon at such time as they receive distributions under the Plan.

(3) Master Trust

As discussed in note 1, the Plan participates in the Master Trust. The following other Xerox employee benefit plans also participate in the Master Trust as of December 31, 1996:

Xerox Corporation Profit Sharing and Savings Plan;

Xerox Corporation Retirement Income Guarantee Plan;

Retirement Income Guarantee Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industrial and Textile Employees, A.F.L.-C.I.O.-C.L.C.; and

XDS Investment Plan.

The Master Trust has six investment pools -- the International Stock Pool, U.S. Stock Pool, Small Company Stock Pool, All Other Pool, Income Fund, and the Xerox Stock Fund. Participants direct their accounts into investment funds, as described in note 1, which participate in the aforementioned investment pools. Each of the plans has an ownership interest in one or more of these investment pools in accordance with that interest as determined by participant fund elections. In addition, prior to December 31, 1996, there was a Segregated Assets Fund which is discussed in note 4.

Notes to Financial Statements

(3) Master Trust (continued)

The following financial information is presented for the Master Trust and each of the Master Trust investment pools:

Statement of Net Assets of the Master Trust as of December 31, 1996

				Xerox			
		national U.S Sto				Stock	
Assets	Sto Pool	ock Pool	Poo	l Pool	Fund	Fund	Total
Cash (overdraft)	\$505,732	(39,735)	(399)	79,265	3,912,873	-	4,457,736
Receivables: Dividends Interest Due from brokers Total receivables	1,176,755 219,206 16,297,932 17,693,893	1,921,373 241,570 5,998,581 8,161,524	271,522 466,842 2,839,181 3,577,545	227,806 12,726,913 13,834,640 26,789,359	3 7,817,415 7,817,418	1,166,031 3,570 - 1,169,601	4,763,490 21,475,516 38,970,334 65,209,340
Investments at fair value: At quoted market v Short-term	alue:						
investments Fixed income	30,587,252	55,085,204	105,175,194	286,264,166	69,131,134	1,025,621	547,268,571
investments Equity securities:	9,584,433	-	-	1,120,334,856	349,887,222	-	1,479,806,511
Xerox common stock Other	- 913,174,980	- 1,761,958,805	- 686,169,575	- 278,281,301	- 3,012,359	212,199,630 -	212,199,630 3,642,597,020
At estimated fair	value						
Interest in estate trusts Other investments Investments at contract value: Investment contrac	- -	-	-	119,317,087 152,511,242	-	-	119,317,087 152,511,242
with insurance com and banks		-	-	-	580,604,526	-	580,604,526
Total investments	953,346,665	1,817,044,009	791,344,769	1,956,708,652	1,002,635,241	213, 225, 251	6,734,304,587
Total assets	971,546,290	1,825,165,798	794,921,915	1,983,577,276	1,014,365,532	214,394,852	6,803,971,663
Due to brokers	5,247,237	4,318,387	2,815,356	39,957,068	16,658,058	608,287	69,604,393
Net assets \$	966,299,053	1,820,847,411	792,106,559	1,943,620,208	997,707,474	213,786,565	6,734,367,270

Notes to Financial Statements

(3) Master Trust (continued)

The allocation of Master Trust investments by investment pool and fund as of December 31, 1996 is as follows:

	Small Company								
	International Stock Fund	U.S Stock Fund	Stock Fund	Balanced Fund	Income Fund	Stock Fund	Xerox Total		
International Stock Pool	\$ 146,849,493	-	-	819,449,560	-	-	966,299,053		
U.S. Stock Pool	1 -	145,682,101	-	1,675,165,310	-	-	1,820,847,411		
Small Company Stock Pool	-	-	143,641,654	648,464,905	-	-	792,106,559		
All Other Pool	-	-	-	1,943,620,208	-	-	1,943,620,208		
Income Fund	-	-	-	-	997,707,474	-	997,707,474		
Xerox Stock Fu	nd -	-	-	-	-	213,786,565	213,786,565		
Total	\$ 146,849,493	145,682,101	143,641,654	5,086,699,983	997,707,474	213,786,565	6,734,367,270		

Notes to Financial Statements

(3) Master Trust (continued)

Investments in the Master Trust for all participating plans as of December 31, 1996 are as follows:

	International Stock Fund	U.S Stock Fund	Stock Fund	Small Company Balanced Fund	Income Fund	Stock Fund	Xerox Total
Xerox Corporation Profit Sharing and Savings Plan The Profit Sharing Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Indu and Textile Employ A.F.LC.I.O	f ustrial	138,626,697	136,260,999	756,247,022	685, 279, 435	197,703,564	2,053,102,576
C.L.C.	7,864,634	7,055,404	7,380,655	48,959,548	84,907,703	16,083,001	172,250,945
Xerox Corporation Retirement Income Guarantee Plan	-	-	-	3,841,835,378	198,560,653	-	4,040,396,031
Retirement Income Guarantee Plan of Xerox Corporation and The Xerographi Division, Union of Needletrades, Indu and Textile Employ A.F.LC.I.O. C.L.C.	f ustrial	-	-	439,135,151	28,959,683	-	468,094,834
XDS Investment Plan	-	-	-	522,884	-	-	522,884
Total	\$ 146,849,493	145,682,101	143,641,654	5,086,699,983	997,707,474	213,786,565	6,734,367,270

Notes to Financial Statements

(3) Master Trust (continued)

The following financial information is presented for the Master Trust and each of the Master Trust investment pools:

Statement of Net Assets of the Master Trust as of December 31, 1995:

	-			Small Company		0.5.5.1		Segregated
Assets	Internatio Stock Pool	onal U.S S Poo		ock All Ot ol Pool	her Incom Fund	e Stock Fund	Asset Fund (see note 4)	Total
Cash (overdraft) \$	112	(50)	(11)	11,111	-	-		11,162
Receivables: Accrued dividends 1 Accrued interest Due from brokers 7 Total receivables 9	86,628 ,721,360	926,468 438,421 81,205,650 82,570,539	198,054 187,760 2,438,355 2,824,169	1,094,896 11,002,442 17,443,810 29,541,148	7,929,389 7,929,389 7,929,389	754,349 3,435 - 757,784		4,562,135 19,648,075 108,809,175 133,019,385
Investments at fair value: At market value: Short-term								
investments 9 Fixed income	,268,743	44,489,749	49,274,613	197,009,116	44,703,298	789,372	-	345,534,891
investments 9 Equity securities: Xerox common	,589,491	10,226,338	-	833,168,785	290,096,610	-	-	1,143,081,224
stock Other 752	- ,790,518	- 1,305,238,786	- 540,752,355	- 715,008,555	-	142,246,963 -	-	142,246,963 3,313,790,214
Investments at cont Investment contract with insurance								
companies and ba Investment in real	nks -	-	-	-	755,604,296	-	1,269,049	756,873,345
estate trusts Other investments	-	-	-	135,536,235 119,926,428	-	-	-	135,536,235 119,926,428
Total investments 77	1,648,752	1,359,954,873	590,026,968	2,000,649,119	1,090,404,204	143,036,335	1,269,049	5,956,989,300
Total assets 78	1,045,220	1,442,525,362	592,851,126	2,030,201,378	1,098,333,593	143,794,119	1,269,049	6,090,019,847
Due to brokers	3,768,819	82,671,588	4,181,722	83,214,374	-	2,736,487	-	176,572,990
Net assets \$ 77	7,276,401	1,359,853,774	588,669,404	1,946,987,004	1,098,333,593	141,057,632	1,269,049	5,913,446,857

Notes to Financial Statements

(3) Master Trust (continued)

The allocation of Master Trust investments by investment pool and fund as of December 31, 1995 is as follows:

	International Stock Fund	U.S Stock Fund		Small Company Balanced Fund	Income Fund	Stock Fund	erox Se Assets Fund (see note 4)	egregated Total
Internation Stock Pool	nal \$ 81,173,622	-	-	696,102,779	-	-	-	777,276,401
U.S. Stock	Pool -	83,817,175	-	1,276,036,599	-	-	-	1,359,853,774
Small Compa Stock Pool	any -	-	77,790,975	510,878,429	-	-	-	588,669,404
All Other I	Pool -	-	-	1,946,987,004	-	-	-	1,946,987,004
Income Fun	d -	-	-	-	1,098,333,593	-	-	1,098,333,593
Xerox Stoc	k Fund -	-	-	-	-	141,057,632	-	141,057,632
Segregated Fund	Assets -	-	-	-	-	-	1,269,049	1,269,049
Total	\$ 81,173,622	83,817,175	77,790,975	4,430,004,811	1,098,333,593	141,057,632	1,269,049	5,913,446,857

Notes to Financial Statements

(3) Master Trust (continued)

Investments in the Master Trust for all participating plans as of December 31, 1995 are as follows:

	International	U.S Stock	Stock	Small Company Balanced	e Stock d Fund	Xerox Assets	Segregated	
	Stock Fund	Fund	Fund	Fund	Fund	Fund	Fund (see not	Total te 4)
Xerox Corpor Profit Shari and Savings Plan The Profit S Plan of Xero Corporation The Xerograp Division, Un Needletrades and Textile A.F.LC.I.C	ng \$ 77,069,284 Sharing ox and whic iion of ; Industrial Employees,	80,503,274	74,419,803	602,798,747	761, 171, 723	132, 295, 577	864,596	1,729,123,004
C.L.C.	4,104,338	3,313,901	3,371,172	39,083,944	94,522,635	8,762,055	85,695	153,243,740
Xerox Corpor Retirement I Guarantee Pl	income	-	-	3,380,714,262	212,647,377	-	279,767	3,593,641,406
Retirement I Guarantee Pl Xerox Corpor and The Xero Division, Un Needletrades and Textile A.F.LC.I.C C.L.C.	an of ation ographic ion of , Industrial Employees,	-		406,958,302	29,991,858		38,991	436,989,151
XDS Investme Plan	ent -	-	-	449,556	-	-	-	449,556
Total	\$ 81,173,622	83,817,175	77,790,975	4,430,004,811	1,098,333,593	141,057,632	1,269,049	5,913,446,857

Notes to Financial Statements

(3) Master Trust (continued)

Statement of Changes in Net Assets of the Master Trust for the year ended December 31, 1996 $\,$

	Small Company Xerox Segregated							
	S	rnational U.S Si Stock Pool Pool		All Other Pool	Income Fund	Stock Fund	Assets Fund	Total
	r	2001					(see note 4)	
Additions: Transfers in \$ Investment earnings:	17,970,8	353 23,688,458	18,160,218	161,002,215	60,018,213	25,611,224	-	306,451,181
Interest	1,849,8		, ,	79,669,309	70,300,811	57,074	1,615,842	166,629,649
Dividends Net appreciation Margin variation				26,621,520 185,387,318	3 (5,232,588)	4,326,332 27,564,968	-	107,790,014 737,458,984
futures contract Other	s (54,4 552,3		, ,	(588,118) 2,267,517	(169,870) 92,595	- 10,768	-	23,738,796 3,278,760
	,	101,20	254,250	2,207,517	92,595	10,708	-	3,278,700
Total investmen earnings	t 187,443,6	630 292,936,467	166,592,625	293,357,546	64,990,951	31,959,142	1,615,842	1,038,896,203
Total additions	205,414,4	483 316,624,925	5 184,752,843	454,359,761	125,009,164	57,570,366	1,615,842	1,345,347,384
Deductions: Administrative								
expenses Transfers out	6,365,1 7,506,7			13,641,792 325,510,912	2,095,064 139,266,050	144,976 11,772,766	-	27,564,162 496,862,809
Total deductions	13,871,9			339,152,704	141,361,114	11,917,742	-	524,426,971
Transfers betwee funds/pools	n (2,519,9	923) 153,282,37	27,894,150	(118,573,853)	(84,274,169)	27,076,309	(2,884,891)	-
Net assets: Beginning of								
year	\$777,276,4	401 1,359,853,774	588,669,404	1,946,987,004	1,098,333,593	141,057,632	1,269,049	5,913,446,857
End of year	\$966,299,0	953 1,820,847,413	. 792,106,559	1,943,620,208	997,707,474	213,786,565	-	6,734,367,270

Notes to Financial Statements

(3) Master Trust (continued)

The allocation of net income from Master Trust investments, net of administrative expenses, by investment pool and fund for the year ended December 31, 1996

	Small Company Xerox Segregated								
	Internationa Stock Fund	l U.S Stock Fund		Balanced Fund	Income Fund	Stock Fund	Assets Fund (see no	Total Total	
International Stock Pool	\$24,023,484	-	-	157,054,982	-	-	-	181,078,466	
U.S. Stock Pool	1 -	23,621,893	-	267,129,954	-	-	-	290,751,847	
Small Company Stock Pool	-	-	25,610,108	137,849,971	-	-	-	163,460,079	
All Other Pool	-	-	-	279,715,754	-	-	-	279,715,754	
Income Fund	-	-	-	-	62,895,887	-	1,615,842	64,511,729	
Xerox Stock Fur	nd -	-	-	-	-	31,814,166	-	31,814,166	
Total	\$24,023,484	23,621,893	25,610,108	841,750,661	62,895,887	31,814,166	1,615,842	1,011,332,041	

Notes to Financial Statements

(3) Master Trust (continued)

Net income from Master Trust investments, net of administrative expenses, for all participating plans for the year ended December 31, 1996

	International Stock Fund	U.S Stock Fund	Stock Fund	Small Company Balanced Fund	Income Fund	Stock Fund	Xerox Assets Fund (see no	Segregated Total te 4)
Xerox Corporation Profit Sharing and Savings Plan	\$22,791,824	22,532,976	24,394,588	123,085,243	43,834,849	29,708,452	1,124,757	267,472,689
The Profit Sharing Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades Industrial and Textil Employees, A.F.L C.I.OC.L.C.*	s,	1,088,917	1,215,520	7,863,559	5,157,271	2,105,714	135,231	18,797,872
Xerox Corporation Retirement Income Guarantee Plan	-	-	-	637,283,175	12,226,058	-	330,112	649,839,345
Retirement Income Guarantee Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industr and Textile Employees A.F.LC.I.O C.L.C.		-	-	73,427,145	1,677,709	-	25,742	75,130,596
XDS Investment Plan	-	-	-	91,539	-	-	- ,	91,539
Total	\$24,023,484	23,621,893	25,610,108	841,750,661	62,895,887	31,814,166	1,615,842	1,011,332,041

*The above allocation of investment results, net of administrative expenses, is at the Master Trust level. This allocation differs from the amounts reported in the statement of changes in net assets available for plan benefits due to the impact of investment manager expenses accrued at the Plan level.

Notes to Financial Statements

(3) Master Trust (continued)

Statement of Changes in Net Assets of the Master Trust for the year ended December 31, 1995:

				Small Company			Xerox	Segregated
	Internati Stock	onal U.S Stock Pool	Stock Pool	All Other Pool	r Income Fund	Stock Fund	Assets Fund	Total
	Pool						(see not	e 4)
Additions:	• 10 010 010	40.750.000	0 001 000	04 005 005	00 000 070	47 700 005		010 500 017
Transfers in Investment earnings:	\$ 10,919,316	10,753,389	9,981,002	84,925,835	82,263,870	17,720,205	-	216,563,617
Interest Dividends	797,053 11,086,858	3,551,707 40,508,183	2,697,288 9,230,997	76,515,170 27,300,325	75,080,721	68,860 2,953,710	-	158,710,799 91,080,073
Netappreciatio Margin variati	n 103,304,225	291, 258, 259	100,229,056	242,818,178	10,799,345	36,855,487	-	785,264,550
futures contra Other		242,881 30,830	- 167,806	25,280,953 841,022	(177,409) 34,575	- 2,866	-	26,301,924 1,265,391
Total investm		00,000	1017000	041,022	04,010	2,000		1,200,001
earnings	116,331,927	335,591,860	112,325,147	372,755,648	85,737,232	39,880,923	-	1,062,622,737
Total addition	s 127,251,243	346,345,249	122,306,149	457,681,483	168,001,102	57,601,128	-	1,279,186,354
Deductions: Administrative								
expenses Transfers out	5,373,025 4,455,977	4,088,595 3,632,277	3,284,523 3,303,774	12,857,817 327,339,211	2,012,683 160,481,105	94,743 10,231,722	-	27,711,386 509,444,066
Total deductio		7,720,872	6,588,297	340,197,028	162,493,788	10,326,465	-	537,155,452
Transfers betw	een							
funds/pools	(3,439,292)	101,919,449	(118,152,078)	6,613,550	37,327,292	2,148,420	(26,417,341)	-
Net assets: Beginning of								
year	\$663,293,452	919,309,948	591,103,630	1,822,888,999	1,055,498,987	91,634,549	27,686,390	5,171,415,955
End of year	\$777,276,401	1,359,853,774	588,669,404	1,946,987,004	1,098,333,593	141,057,632	1,269,049	5,913,446,857

Notes to Financial Statements

(3) Master Trust (continued)

The allocation of net income from Master Trust investments, net of administrative expenses, by investment pool and fund for the year ended December 31, 1995:

				Small Company			Xerox
	Internat. Stock Fund	Fund	ck Stock Fund	Balanced Fund	Income Fund	Stock Fund	Total
International Stock Pool	\$10,942,675	-	-	100,016,227	-	-	110,958,902
U.S. Stock Pool	L -	16,469,124	-	315,034,141	-	-	331,503,265
Small Company Stock Pool	-	-	11,827,943	97,212,681	-	-	109,040,624
All Other Pool	-	-	-	359,897,831	-	-	359,897,831
Income Fund	-	-	-	-	83,724,549	-	83,724,549
Xerox Stock Fu	nd -	-	-	-	-	39,786,180	39,786,180
Segregated Asse	ets Fund -	-	-	-	-	-	-
Total	\$10,942,675	16,469,124	11,827,943	872,160,880	83,724,549	39,786,180	1,034,911,351

Notes to Financial Statements

(3) Master Trust (continued)

Net income from Master Trust investments, net of administrative expenses, for all participating plans for the year ended December 31, 1995:

				Small Company			Xerox
	International Stock Fund	U.S Stock Fund		Balanced Fund	d Income Fund	Stock Fund	Total
Xerox Corporation Profit Sharing and Savings Plan \$10),423,107 1	15,892,723	11,414,088	113,729,773	57,960,411	37,379,321	246,799,423
The Profit Sharing Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades Industrial and Textil Employees, A.F.LC.I C.L.C.*	s, Le	576,401	413,855	7,245,759	7,181,696	2,406,859	18,344,138
Xerox Corporation Retirement Income Guarantee Plan	-	-	-	669,131,478	16,272,638	-	685,404,116
Retirement Income Guarantee Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industr and Textile Employees A.F.LC.I.O C.L.C.		-	-	81,984,094	2,309,804	_	84,293,898
XDS Investment Plan	-	_	-	69,776		-	69,776
),942,675 1	16,469,124	11,827,943	872,160,880	83,724,549	39,786,180	

*The above allocation of investment results, net of administrative expenses, is at the Master Trust level. This allocation differs from the amounts reported in the statement of changes in net assets available for plan benefits due to the impact of investment manager expenses accrued at the Plan level.

Notes to Financial Statements

(3) Master Trust (continued)

With respect to the Plan, the Joint Administrative Board (JAB) is responsible for establishing investment guidelines, reviewing the investment decisions and reviewing investment results. The JAB consists at present of five Xerox Corporation representatives and five union representatives.

Marketable securities are valued at the last reported sales price on the last business day of the year. Quotations are obtained from national securities exchanges or, in instances where securities are not listed on any of the exchanges, quotations are obtained from brokerage firms.

Non-readily marketable investments, which include private placements, are carried at fair value, based on the cost of the investments, developments concerning the portfolio investments of the private placements, and such other factors as the managing general partners of these investments may deem relevant. The valuations do not necessarily represent amounts which might ultimately be realized from the investments.

The value of the investment contracts with insurance companies and banks is at contract value, which approximates fair value. In connection with the investment contracts, all of which are fully benefit-responsive, the following information is presented:

- (i) The average investment yields for the years ended December 31, 1996 and 1995 were 7.3% and 6.9%, respectively.
- (ii) The crediting interest rates at December 31, 1996 and 1995 ranged from 5.0% to 9.3%.
- (iii) The fair value, as determined by discounting estimated future cash flows for traditional GIC's and the market value of underlying investments and the associated wrapper for synthetic GIC'S, at December 31, 1996 and 1995 was \$588,280,797 and \$772,781,602, respectively. Contract values were \$580,604,526 and \$756,873,345 at December 31,1996 and 1995, respectively.

The Master Trust invests in real estate group trusts. These trusts provide pension and profit sharing plans with a medium for pooling their funds for investment in income producing real estate. The investment trusts value real estate holdings at estimated market value based upon independent appraisals, consideration of significant changes in economic circumstances, and capital additions made to properties after the appraisal date. Such market value estimates necessarily involve subjective judgments. Accordingly, the actual market price of the real estate can only be determined by negotiation between independent third parties in a sales transaction.

Notes to Financial Statements

(3) Master Trust (continued)

Purchases and sales of securities are recorded on a trade date basis. Dividend income is recorded on the ex-dividend date. Interest income is recorded as earned. Margin variation represents market fluctuations on futures investments.

Derivative financial instruments are used by the Master Trust's equity and balanced portfolio investment managers primarily to rebalance the fixed income/ equity allocation of the Master Trust's portfolio and to hedge the currency risk component of the Master Trust's foreign investments. Certain of the Master Trust's fixed income investment managers are permitted to use certain specified types of derivative instruments as part of their respective strategies. These strategies include the use of futures and options as substitutes for certain types of fixed income securities. Leveraging of the Master Trust's assets and speculation are prohibited. Currency hedge positions are not permitted to exceed the level of exposure in the related Master Trust's assets.

The derivatives most commonly used by the investment managers are highly liquid exchange traded equity and fixed income futures and over-the-counter foreign exchange forward contracts. The use of derivative instruments is not believed to materially increase the credit or market risk of the Master Trust's investments.

The net appreciation (depreciation) of investments for the year ended December 31, 1996 is as follows:

	Internat: Stock Poo		U.S. Sm Company Stock Poo	all All Ot I Pool	her Income Fund	Xerox Stock F	
Investments at fair value: Short-term and fixed							
	\$ (1,209,445)	24,423	-	30,370,038	(5,232,588)	-	23,952,428
Xerox common stock	-	-	-	-	-	27,564,968	27,564,968
Other equity investments	175,289,079	206,520,751	149,114,478	92,988,950	-	-	623,913,258
Investments at estimated fair value:							
Real estate	-	-	-	869,897	-	-	869,897
Other investments	-	-	-	61,158,433	-	-	61,158,433
Total	\$174,079,634	206,545,174	149,114,478	185, 387, 318	(5,232,588)	27,564,968	737,458,984

THE PROFIT SHARING PLAN OF XEROX CORPORATION AND THE XEROGRAPHIC DIVISION, UNION OF NEEDLETRADES, INDUSTRIAL AND TEXTILE EMPLOYEES, A.F.L. - C.I.O. - C.L.C.

Notes to Financial Statements

(3) Master Trust (continued)

The net appreciation (depreciation) of investments for the year ended December 31, 1995 is as follows:

	U	.S. Small				
International	Stock	Company	All Other	Income	Xerox	
Stock Pool	Pool	Stock Pool	Pool	Fund	Stock Fund	Total

fair value: Short-term and fixed income investments Xerox common stock Other equity investments Investments at estimated fair value: Interest in		1,871,329 - 289,386,930	- - 100,229,056	63,009,046 - 168,529,561	10,799,345 - - -	36,855,487 -	75,224,204 36,855,487 661,905,288
real estate trusts	-	-	-	(5,348,896)	-	-	(5,348,896)
Other investments	-	-	-	16,628,467	-	-	16,628,467
Total	\$103,304,225	291,258,259	100,229,056	242,818,178	10,799,345	36,855,487	785,264,550

There are no investments in the Plan that represent 5% or more of Master Trust net assets.

Other investments consist primarily of private placement limited partnerships.

(4) Segregated Assets Fund - Investment Contracts With Executive Life Insurance Company

On April 11, 1991, the California Department of Insurance (CDI) took over Executive Life Insurance Company (ELIC) citing a "serious danger of insolvency" and temporarily suspended all payments on Guaranteed Investment Contracts (GICs) issued by ELIC. Effective April 1, 1991, in order to treat all participants fairly, \$66 million in affected assets were transferred into a Segregated Assets Fund.

Through December 31, 1996, the Xerox retirement and savings plans have received \$66 million in payments related to the ELIC investments. These payments represent the recovery of 100% of each participant's original investment plus \$1.6 million in interest. Should Xerox receive additional payments from ELIC for unrecognized interest income associated with the original GIC's, the proceeds will be allocated to those participants originally invested in ELIC based upon their percent interest on April 11, 1991. All proceeds will be recorded through the income fund and transferred to other funds based on a participants allocation elections at the time of receipt.

Notes to Financial Statements

(5) Unit Values

The interests of Plan participants in each of the funds is expressed in terms of units, representing undivided interests in the net assets of the fund. Unit value is calculated monthly by dividing the total value of net assets of each fund (reduced by employer contributions receivable not yet received by the Master Trust and by unaccrued benefit payments and other reconciling items) by units outstanding at the valuation date.

The total number of units and net asset value per unit outstanding during the year ended December 31, 1996 were as follows:

International Fund Units Unit outstanding Value	U.S Stock Fund Units Unit Outstanding Value	Small Co. Fund Units Unit Outstanding Valu	Balanced Fund Units Unit e Outstanding Value	Income Fund Units Unit Outstanding Value	Xerox Stock Fund Units Unit Outstanding Value
January 31:	2.607.160 \$1.384328	2 501 429 \$1 245262	3,408,036 \$11.594012	15 254 214 ¢6 12124	89 1 576 964 ¢5 290206
February 28:	2.007.100 \$1.384328	2.391.438 \$1.345505	3,400,030 \$11.394012	15.254.214 \$0.15120	1.570.804 \$5.289200
	2,843,695 1.398277	2,630,400 1.402304	3,397,928 11.698504	14,836,899 6.14936	65 1,800,655 5.597323
	3,327,284 1.410611	2,722,728 1.453844	3,436,271 11.902984	14,416,534 6.16873	35 1,809,693 5.383233
3,902,332 1.387228 May 31:	3,808,249 1.426560	2,922,666 1.551849	3,552,393 12.138867	14,294,019 6.19343	30 1,833,208 6.293252
4,305,499 1.395861 June 30:	3,918,755 1.458338	3,344,836 1.611155	3,600,918 12.333157	14,020,252 6.2228	71 1,851,268 6.767969
4,540,941 1.411045 July 31:	3,997,087 1.459900	3,693,333 1.551550	3,614,207 12.360292	13,740,468 6.26295	55 1,933,288 6.941962
4,709,658 1.352980 August 31:	4,100,890 1.386290	3,995,570 1.434285	3,630,066 11.918603	13,594,380 6.29580	00 2,075,992 6.539139
4,760,960 1.383398	4,090,626 1.420414	4,082,210 1.529633	3,636,415 12.212231	13,554,689 6.33003	15 2,130,580 7.120918
September 30: 4,713,973 1.427807	4,139,591 1.506957	4,019,906 1.608958	3,598,317 12.747171	13,422,642 6.37503	39 2,238,745 7.001655
October 31: 5,076,899 1.443572	4,150,550 1.542665	4,066,685 1.609340	3,583,903 12.938311	13,408,169 6.42513	39 2,247,888 6.053273
November 30: 5,189,617 1.518698 December 31:	4,190,843 1.662408	4,165,680 1.685160	3,596,567 13.604205	13,273,695 6.46430	03 2,298,425 6.388306
	4,318,074 1.631667	4,293,189 1.716124	3,589,255 13.614407	13,077,944 6.48763	38 2,330,563 6.899738

Notes to Financial Statements

(5) Unit Values (continued)

The total number of units and net asset value per unit outstanding during the year ended December 31, 1995 was as follows:

	nits Unit Uni	ts	Balanced Fund Unit Units Unit lue Outstanding Val			Unit
January 31:						
3,169,561 \$1.018130 1,329,32 February 28:	5 \$1.029036 1,327,320	\$1.077083	3,351,130 \$9.144290	16,155,691	\$5.679131 1,328,658	\$4.546439
5	3 1.067032 1,322,355	5 1.112642	3,274,368 9.386685	15,933,421	5.716524 1,326,524	4.643632
March 31:	3 1.092511 1.384.677	1.148665	2 260 526 0 580252	16 101 001	E 7E0200 1 2E0 002	4,925474
2,983,408 1.041911 1,344,74 April 30:	3 1.092511 1,384,677	1.148005	3,269,526 9.589252	10,121,091	5.750308 1,350,992	4.925474
2,949,175 1.078100 1,464,59	0 1.117114 1,455,388	1.169514	3,359,641 9.801530	16,633,841	5.786225 1,445,398	5.170663
May 31: 2,879,621 1.101337 1,494,62	1 1.157223 1,495,823	3 1.186400	3,332,583 10.072054	16 592 006	5 835838 1 493 408	4 787161
June 30:	1 1.137223 1,433,023	1.100400	3,332,333 10.072034	10, 332, 000	3.000000 1,400,400	4.707101
2,908,216 1.107386 1,568,77	0 1.183467 1,601,530	1.245101	3,324,768 10.274284	16,534,575	5.869781 1,527,128	4.944176
July 31: 2,960,759 1.181317 1,645,66	2 1.220654 1,666,186	6 1.317888	3,349,135 10.631160	16,470,584	5.901137 1,520,771	5.034070
August 31:	, ,		, ,	, ,	, ,	
3,003,841 1.171576 1,857,05 September 30:	2 1.226346 1,716,908	3 1.341249	3,368,695 10.696712	16,402,231	5.938466 1,487,881	5.129378
3,058,124 1.199565 2,071,65	7 1.268495 1,867,106	5 1.372466	3,399,521 10.943127	16,156,115	5.969829 1,472,763	5.695305
October 31:	0 1 050001 0 110 00	4 00 4007	0 400 000 40 004045	10 005 770	0 040550 4 404 000	5 400500
3,211,091 1.186678 2,146,91 November 30:	9 1.256804 2,118,264	1.304997	3,428,208 10.821345	16,065,770	6.010552 1,484,990	5.499589
	0 1.310500 2,260,207	1.344355	3,408,629 11.113660	15,798,607	6.051636 1,494,729	5.846293
December 31: 3,280,879 1.253083 2,472,69	6 1.341163 2.490.481	1.354599	3,436,181 11.362424	15,636,291	6.094389 1.505.177	5.846807
2,223,010 21200000 2/412/00	2, 100, 401	1.00.000	-,,	,,	1,000 1,000,111	

The Segregated Assets Fund had 257,331 units outstanding and a net asset value of \$85,695 at December 31, 1995.

Notes to Financial Statements

(6) Reconciliation of Financial Statements to Form 5500

The following is a reconciliation of net assets available for plan benefits per the financial statements to the Form 5500:

		December 1996	31 1995
Net assets available for plan benefits as reported in the Plan financial statements	\$186,623,132	\$166,243,458	
Benefit claims payable reported on line 31g of Form 5500	(122,742)	(1,875,933)	
Net assets available for plan benefits as reported in the Plan Form 5500	186,500,390	164,367,525	
The following is a reconciliation of benefits pai financial statements to the Form 5500:	d per the	Desember	01
		December 1996	1995
Benefits paid to participants as reported in the Plan financial statements	\$17,551,178	18,024,723	
Add: Amounts allocated to withdrawing participants at December 31	122,742	1,875,933	
Less: Amounts allocated to withdrawing participants at December 31, 1996 and 1995, respectively	(1,875,933)	(884,395)	
Benefits paid to participants as reported in the Form 5500	15,797,987	19,016,261	

Amounts allocated to withdrawing participants are recorded on the Form 5500 for benefit claims that have been processed and approved for payment prior to December 31 but not yet paid as of that date.

Notes to Financial Statements

(7) AMTX, Inc.

AMTX, Inc. is a wholly-owned subsidiary of Xerox Corporation. Effective January 1, 1995, the AMTX, Inc. Employee's Retirement Plan was terminated, and employees' balances were transferred into The Profit Sharing Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industrial and Textile Employees, A.F.L.-C.I.O.-C.L.C. These employees are now participants in that Plan.

8) Stock Split

In May 1996, the shareholders approved a three-for-one stock split of the Company's common stock. The stock split does not impact participants' interest in the Xerox Stock Fund.

THE XEROGRAPHIC DIVISION,	OF XEROX CORPORATION AND JNION OF NEEDLETRADES, INDUS S, A.F.L C.I.O C.L.C.	STRIAL	
Item 27a - Schedule of As	sets Held for Investment Pur	rposes	
	December 31, 1996		
•	tion of investment including ity date, rate of interest, eral, par or maturity value		Current Value
Investment in Master Trust	(1)	\$ 149,383,456	172,250,945
intere	participants, Ly dates through 5/31/09, St rates from 7.0% to Der annum.		11,350,450

* Party-in-interest (1) See note 3.

The Plan Administrator and Participants The Profit Sharing Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industrial and Textile Employees, A.F.L.-C.I.O.-C.L.C.

We have audited the accompanying statements of net assets available for plan benefits of the Profit Sharing Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industrial and Textile Employees, A.F.L.-C.I.O.-C.L.C. (Plan) as of December 31, 1996 and 1995, and the related statements of changes in net assets available for plan benefits for the years then ended. These financial statements are the responsibility of the Plan's management. Our responsibility is to express an opinion on these financial statements based on our audits.

We conducted our audits in accordance with generally accepted auditing standards. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the net assets available for plan benefits of the Plan as of December 31, 1996 and 1995, and the changes in those net assets available for Plan benefits for the years then ended in conformity with generally accepted accounting principles.

Our audits were performed for the purpose of forming an opinion on the basic financial statements taken as a whole. The supplemental schedule of assets held for investment purposes is presented for purpose of additional analysis and is not a required part of the basic financial statements, but is supplementary information required by the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974. The fund information in the statements of net assets available for plan benefits is presented for purposes of additional analysis rather than to present the net assets available for plan benefits of each fund. The supplemental schedule and fund information have been subjected to the auditing procedures applied in the audits of the basic financial statements and, in our opinion, are fairly stated in all material respects in relation to the basic financial statements taken as a whole.

KPMG PEAT MARWICK LLP

Rochester, New York April 30, 1997 EXHIBIT INDEX

Exhibit (b)(1) Accountants' Consent Electronic Submission Document 2 The Board of Directors Xerox Corporation:

We consent to incorporation by reference in the Registration Statement (No. 2-86275 and No. 333-22067) on Form S-8 of Xerox Corporation of our report dated April 30, 1997, relating to the statements of net assets available for plan benefits of the Profit Sharing Plan of Xerox Corporation and The Xerographic Division, Union of Needletrades, Industrial and Textile Employees, A.F.L - C.I.O. -C.L.C. (Plan) as of December 31, 1996 and 1995, and the related statements of changes in net assets available for plan benefits for the years then ended, which report appears in the December 31, 1996 Annual Report on Form 11-K of the Xerox Corporation Profit Sharing Plan.

KPMG PEAT MARWICK

Rochester, New York June 26, 1997